

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____


NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			



NOTE: Date & initial all entries


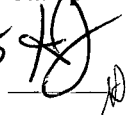
Work Order ID 63718

Wednesday, November 10, 2010 1:40:31 PM

Page 2

Item ID: D4018-5 Accept  Setup Start 
Revision ID: Stop 
Item Name: Rib
Start Date: 11/10/2010 Start Qty: 9.00  Cust Item ID:
Required Date: 11/17/2010 Req'd Qty: 9.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						10/11/15 	

N 10-11-12
(9)

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Picklist Print

Wednesday, November 10, 2010 1:40:31 PM

Page 1

Work Order ID: 63718

Parent Item: D4018-5

Parent Item Name: Rib



Start Date: 11/10/2010

Required Date: 11/17/2010

Start Qty: 9.00

Required Qty: 9.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC IPP Rev:B as
per dwg revA 10.03.15 verified by:EC IPP Rev:C as per dwg
RevB DD 10.04.16 verified by:EC IPP Rev:D as per dwg revC DD
10.08.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TS0.500W.049

Purchased

No

100

f

421.8700

0.5558

5.265474



Square Tubing



SAD 10-11-11

Location

Loc Qty

Loc Code

MAT

126.6275158

114004

0

114807

1.579E-05

115034

126.6275

WA

295.24251

114724

2.62251

115257

292.62

5.2654

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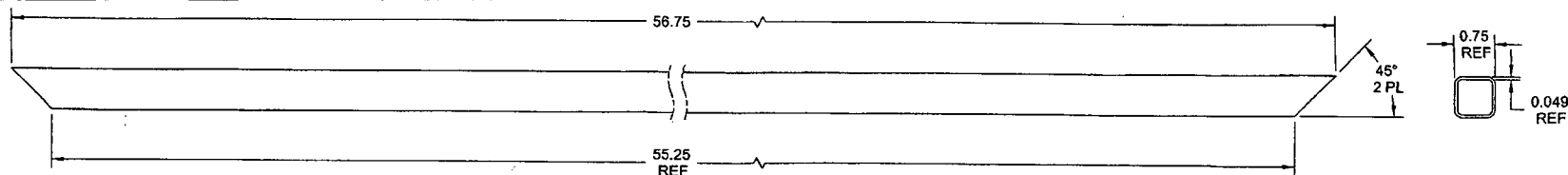
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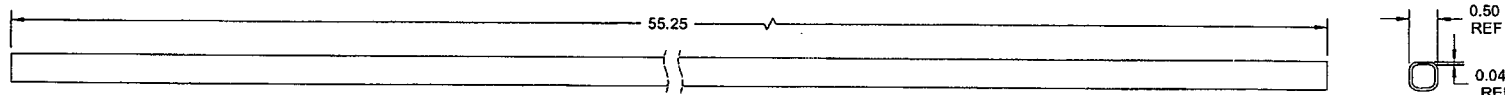
NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

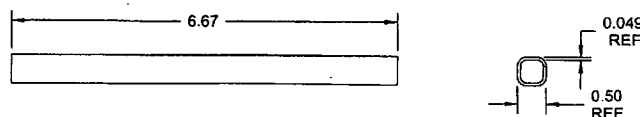
D D



D4018-1 RIB



D4018-3 RIB



D4018-5 RIB

63718

RELEASED
10.08.05

NOTES:

1) MATERIAL -1: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049

-3 & -5: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	ISC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ISC	DRAWING NO.	REV. C
MFG. APPR.	ISC	D4018	SHEET 4 OF 4
APPROVED	ISC	TITLE	SCALE
DE APPR.	ISC	SHORT BASKET LID ASSY (350) NTS	
DATE	10.08.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8 7 6 5 4 3 2 1

A A

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NOTE: Date & initial all entries

Receiving Report

Date: 10/6/24 Batch No: M115034
 Supplier: RAVE STAINLESS Dart P/O: 11886

Packing Slip: Yes ☐ No ☒ Release Note Attached: Yes ☒ No ☐ N/A ☐
 Invoice: Yes ☐ No ☒ Waybill Attached: Yes ☐ No ☒ N/A ☐
 Receipt: Cash ☐ Cr ☒ Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 10/6/24 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 10/6/24
 Date:
 Received/Costing:
 Initial:

Location

**EAGLE STAINLESS**

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650, 508-528-8650 Fax: 800-520-1954, 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

9/6/23/10

Packing List

2995
 ATT Charles
 Cr) 613 - 632 - 1053

Bill Dart Aerospace, Ltd.

To: 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

Ship Dart Aerospace, Ltd.

To: 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

PO Number: PO11886

Shipment No: 75801

Shipment Date: 06/22/10

Order Number: 97661

Order Date: 05/13/10

Ship Via: **FED X P1**

Customer Code: 000000001912

Phone: (613) 632-5200

Terms: Net 30 Days

		Quantity		Unit	Description	Job Number
Open	Shipped	Back Ord	Canceled			
300	293	0	7	FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (30 - 117" +/- 500"/-000 Pcs.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect.	97661-01

Per 10/24

Try to Produce and Ship at same time as
 Order # 97247...

CLOSED WITH SHIPMENT

134608

CERTS WITH SHIPMENT

**EAGLE STAINLESS**

Tube and Fabrication, Inc

Franklin Industrial Park, 10 Discovery Way, Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: eagletube@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

2895
ASTM chart

SOLD TO: Dart Aerospace, Ltd.
 ADDRESS: 1270 Aberdeen Street

DATE: 6/21/2010
 PURCHASE ORDER: PO11886

Hawkesbury ON K6A 1K7

OUR ORDER#: 97661

PART #: NA

REVISION: NA

HEAT #: JD407-203

SOURCE: 60-39231-05-10

ITEM: 500 X 500 X .049 WALL Square Tubing T304 SMLS

Spec: ASTM A269-04/A213-04 ASME SA213-04 CHEMISTRY ONLY

Temper: AS-DRAWN

Quantity: 293

Units: FT

S
10/6/12

C: .040	Ti: -	Passivation Per ASTM A967:
Si: .380	Cb: -	Yield (PSI): -
Mn: .930	Ta: -	Tensile (PSI): -
P: .032	Fe: balance	Elong. (% IN 2"): -
S: .001	Cu: -	Hardness (Rockwell): -
Ni: 9.180	Al: -	Flattening: -
Cr: 18.220	N: -	Flaring: -
Mo: -	Co: -	Rev F/B: -
Misc Chem: -		Flange: -
Misc Chem: -		Int C/E: -
Misc Chem: -		Eddy Current: -
		Hydrostatic: -
		Grain Size: -

Notes: -

Notes: -

Notes: -

Comments:

Conforms to all drawing and/or specification requirements. To the best of our knowledge the material is mercury free, and compliant with Directive 2002/95/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS). Reports governing this material are on file.

Bernie Pearson

EAGLE STAINLESS TUBE AND FABRICATION INC.

Bernie Pearson

Quality Assurance Manager

T3

6/21/2010

Int.

Date



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID **PO11886**

Purchase Order Date 5/13/10

PQ Print Date 5/20/10

Page Number 1 of 1

Order From :

VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

REVISED

Contact Name
Vendor Phone 800 528 8650
Vendor Fax 800 520 1954
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency USD
FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TS0.500W.049	Square Tubing	5/28/10 Yes	300.00 f	FedEx PI ppd	\$6.5200	\$1,956.00

Special Inst: MATERIAL: AISI 304/316
SEAMLESS STAINLESS SQUARE
TUBING
AS PER ASTM A554 MILL FINISH
OR ASTM A269 MILL FINISH

MC'D 293
6/14/24

PO Total: \$1,956.00

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

CZ

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 5/20/10